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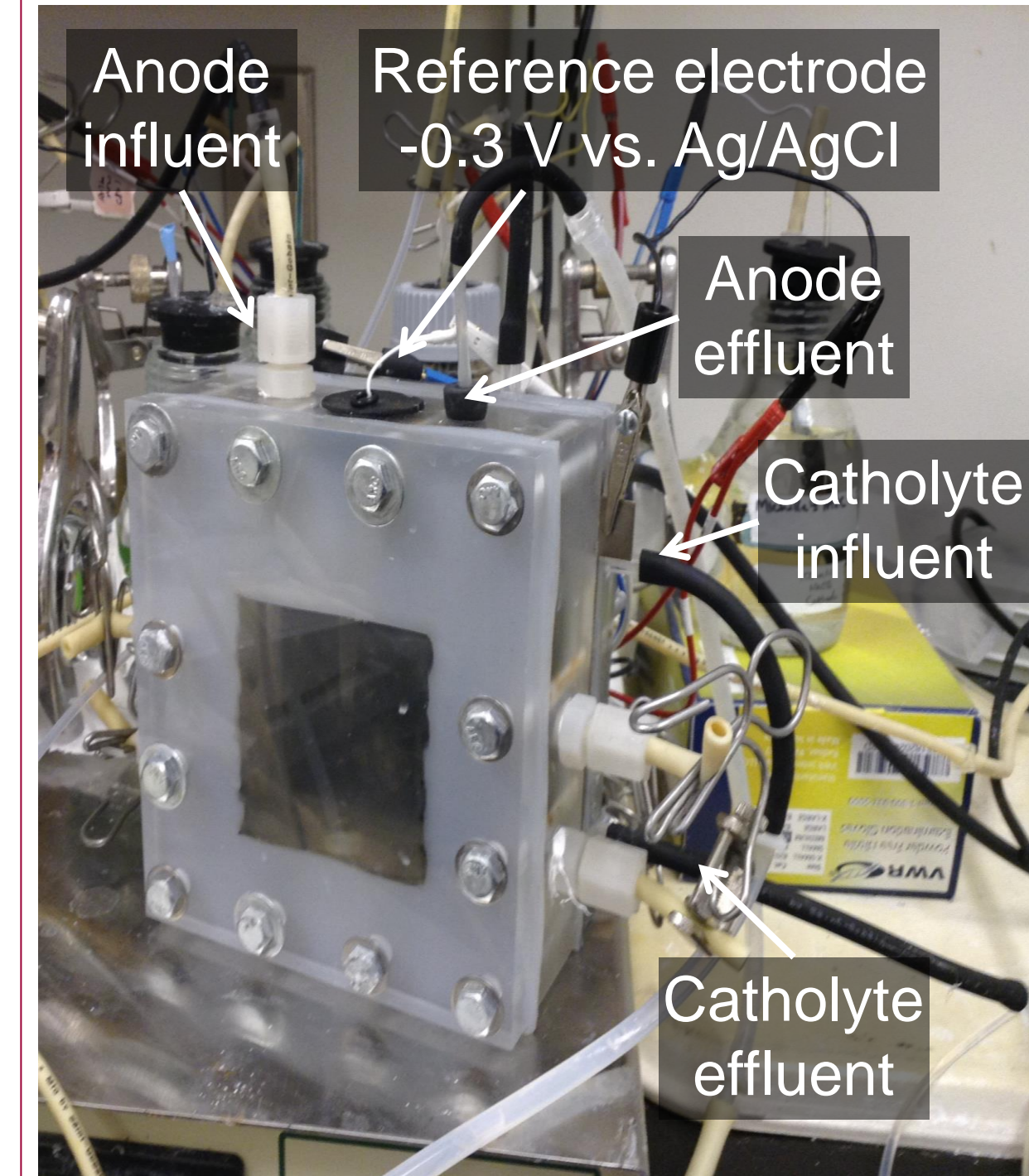
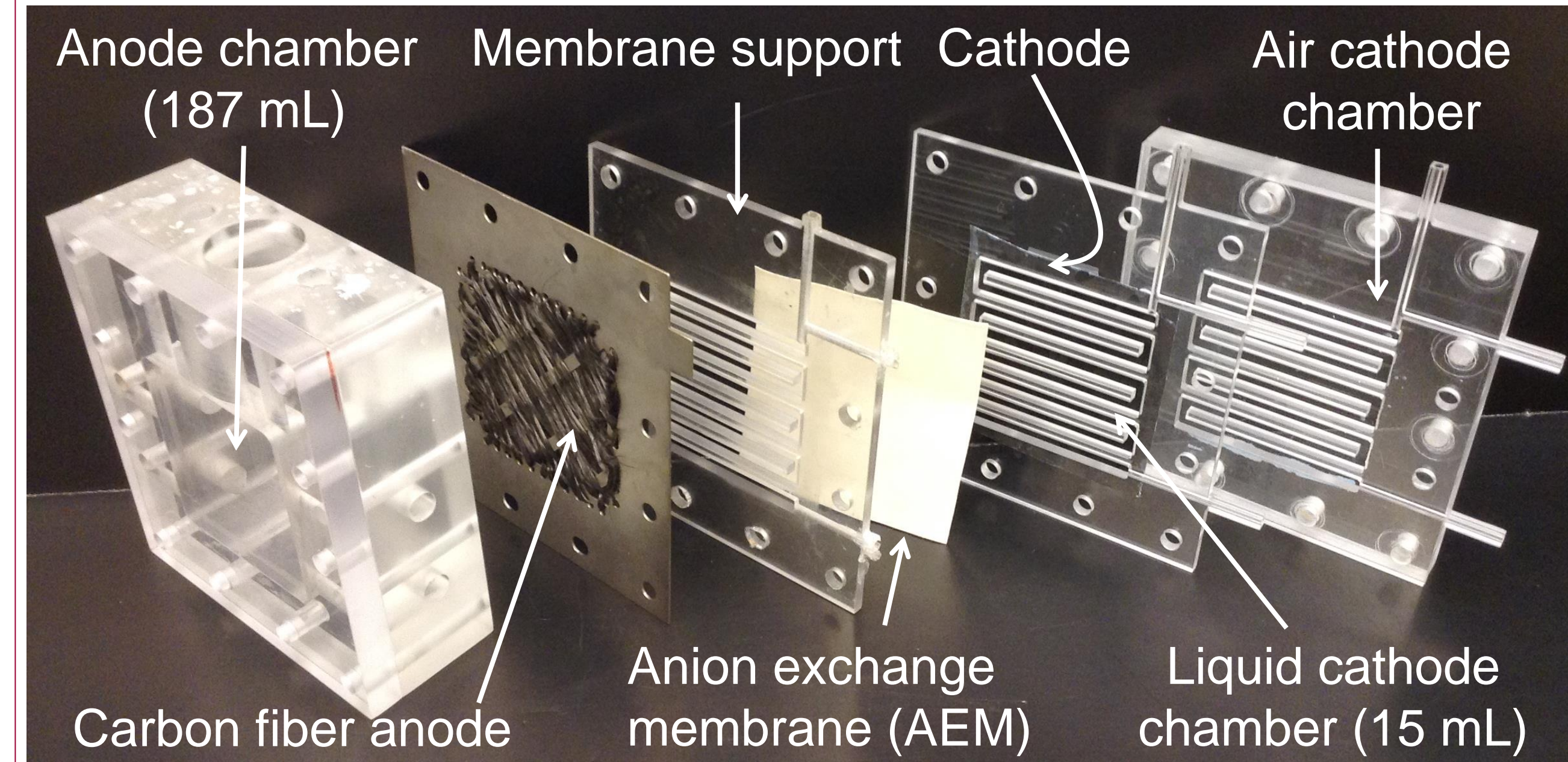
Can we produce hydrogen peroxide more sustainably?

We demonstrate **continuous hydrogen peroxide (H₂O₂) production** in a dual-chamber **microbial electrochemical cell (MEC)** as high as 0.22 wt% and at an average concentration of 0.09 wt% with <0.26 W-hr/g H₂O₂ power input. Buffering electrolytes provide no performance advantages vs. a salt solution.

Background

More than 90% of the world's H₂O₂ is produced using the energy-intensive anthraquinone process. H₂O₂ can be produced sustainably in MECs. Other researchers have produced H₂O₂ in MECs under batch conditions at either high concentrations (0.13 wt%) with high power input (0.93 W-hr/gH₂O₂) or low concentrations (0.007 wt%) with some power production (20 W-hr/gH₂O₂).

A MEC with a continuous-flow cathode



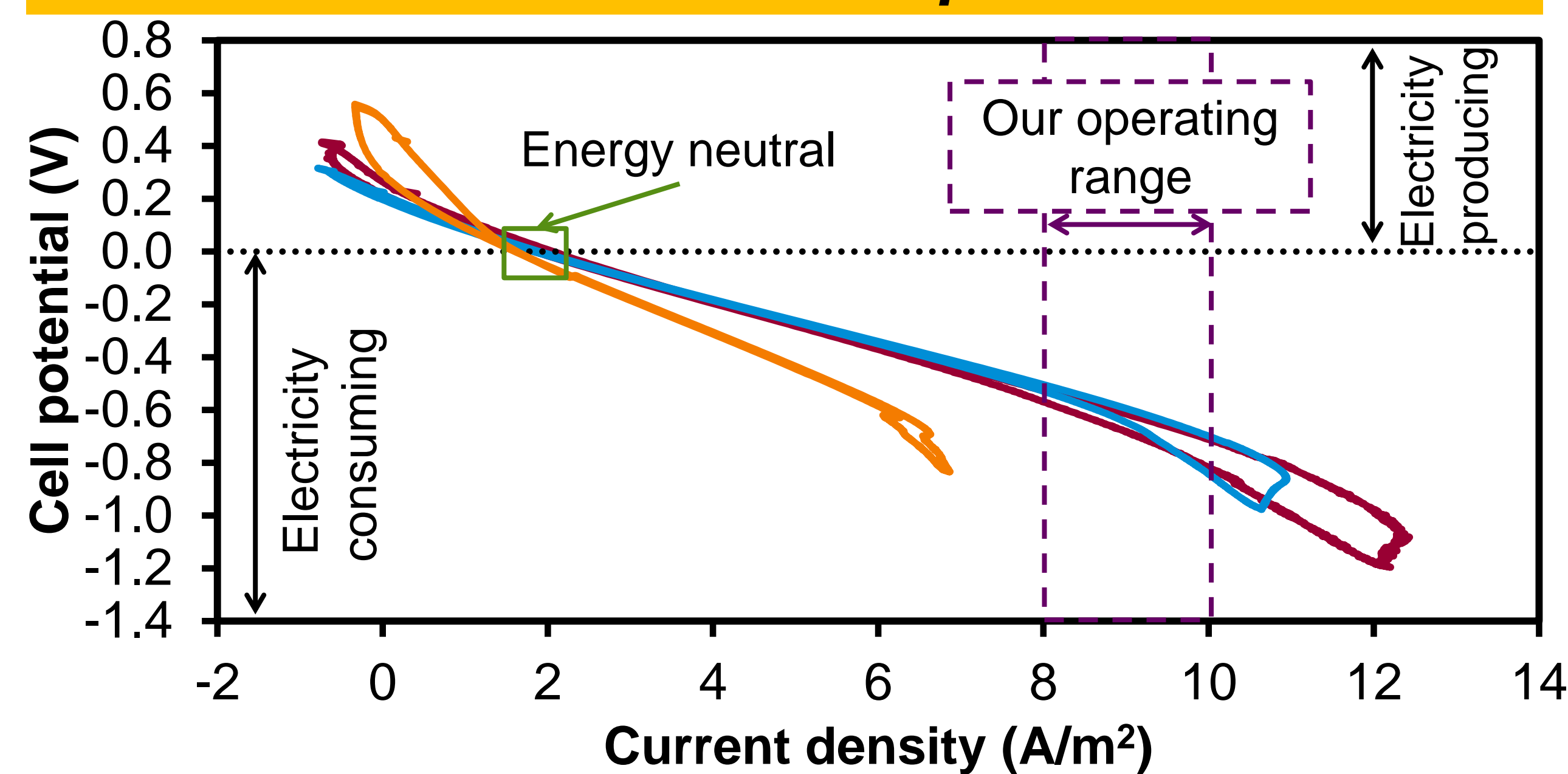
Operational conditions

Anode	<ul style="list-style-type: none"> 3.5 m of carbon fiber weaved on a titanium plate 100 mM acetate media Lab inoculum
Liquid cathode	<ul style="list-style-type: none"> Vulcan carbon catalyst with Nafion binder 4 hr HRT
Air cathode	<ul style="list-style-type: none"> 30 cm³/min air flow

Conditions evaluated

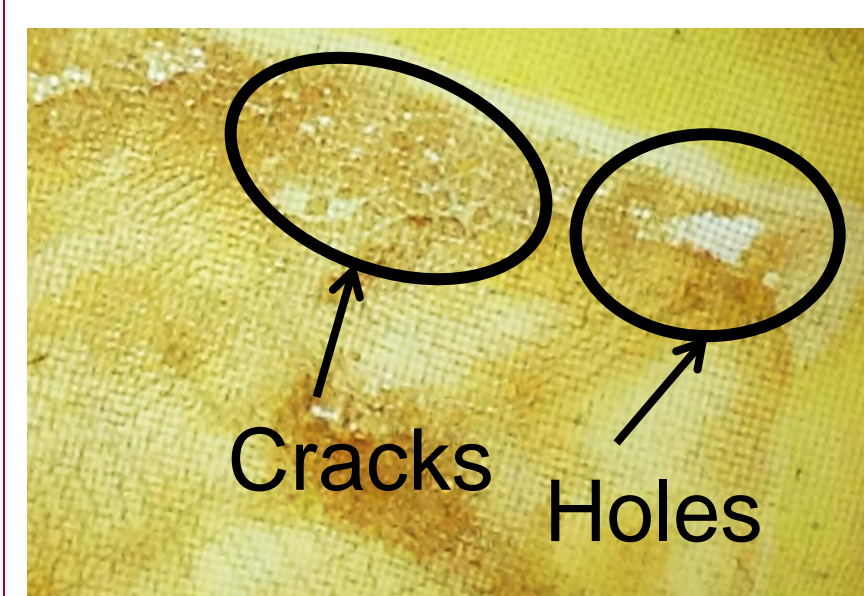
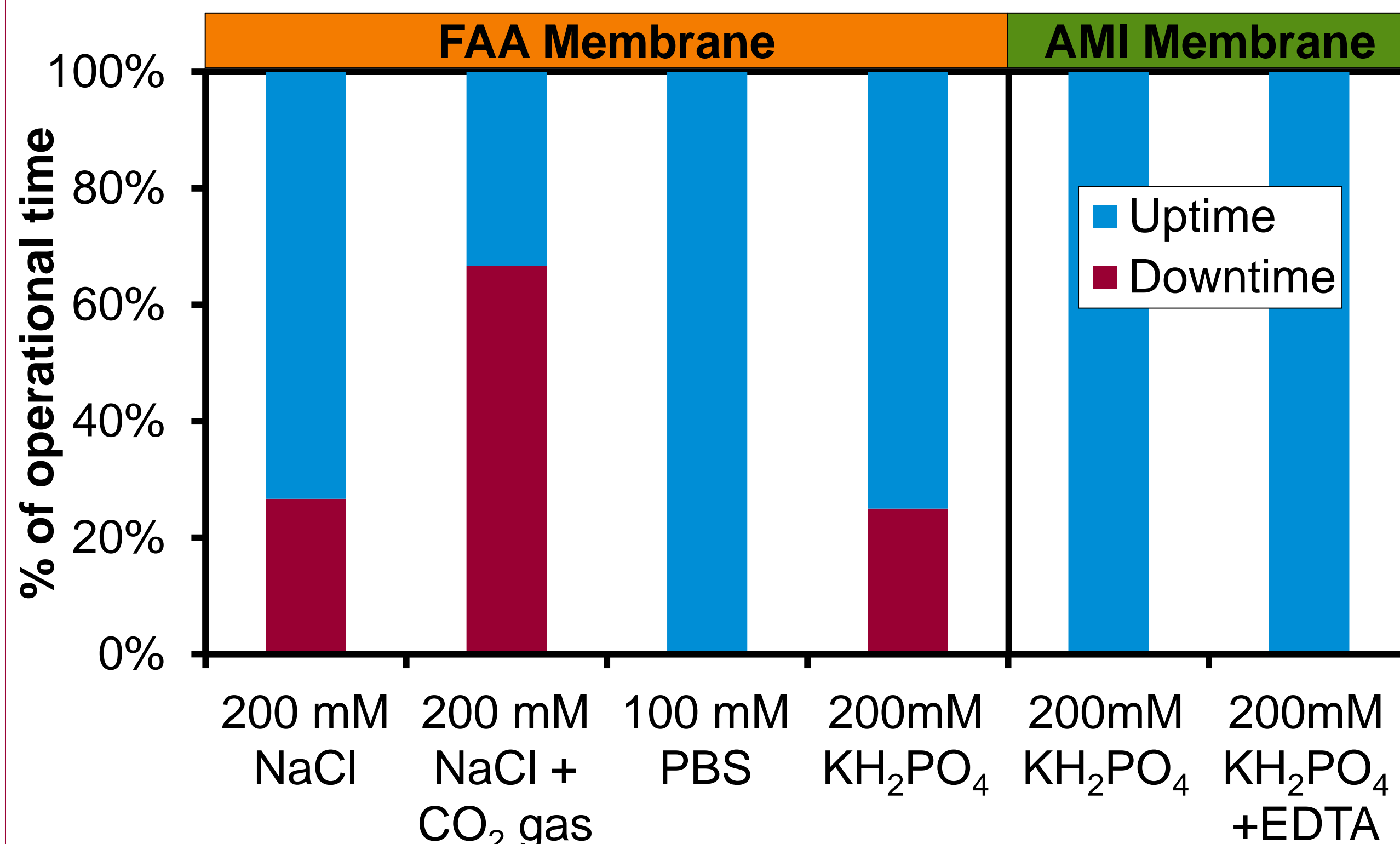
Different membranes	<ul style="list-style-type: none"> Fumasep® FAA AEM Membranes International, Inc. AMI-7001 AEM
Different catholytes	<ul style="list-style-type: none"> 200 mM NaCl (~ pH 8) 200 mM NaCl buffered using air/CO₂ diffusion through the cathode (~ pH 6.5) 85 mM Na₂HPO₄ + 15 mM KH₂PO₄ (100 mM PBS) (~ pH 7) 200 mM KH₂PO₄ (~ pH 4.3) 200 mM KH₂PO₄ + 2mM EDTA (~ pH 4.0)

Operated as a MEC, membrane selection proves critical for continuous performance



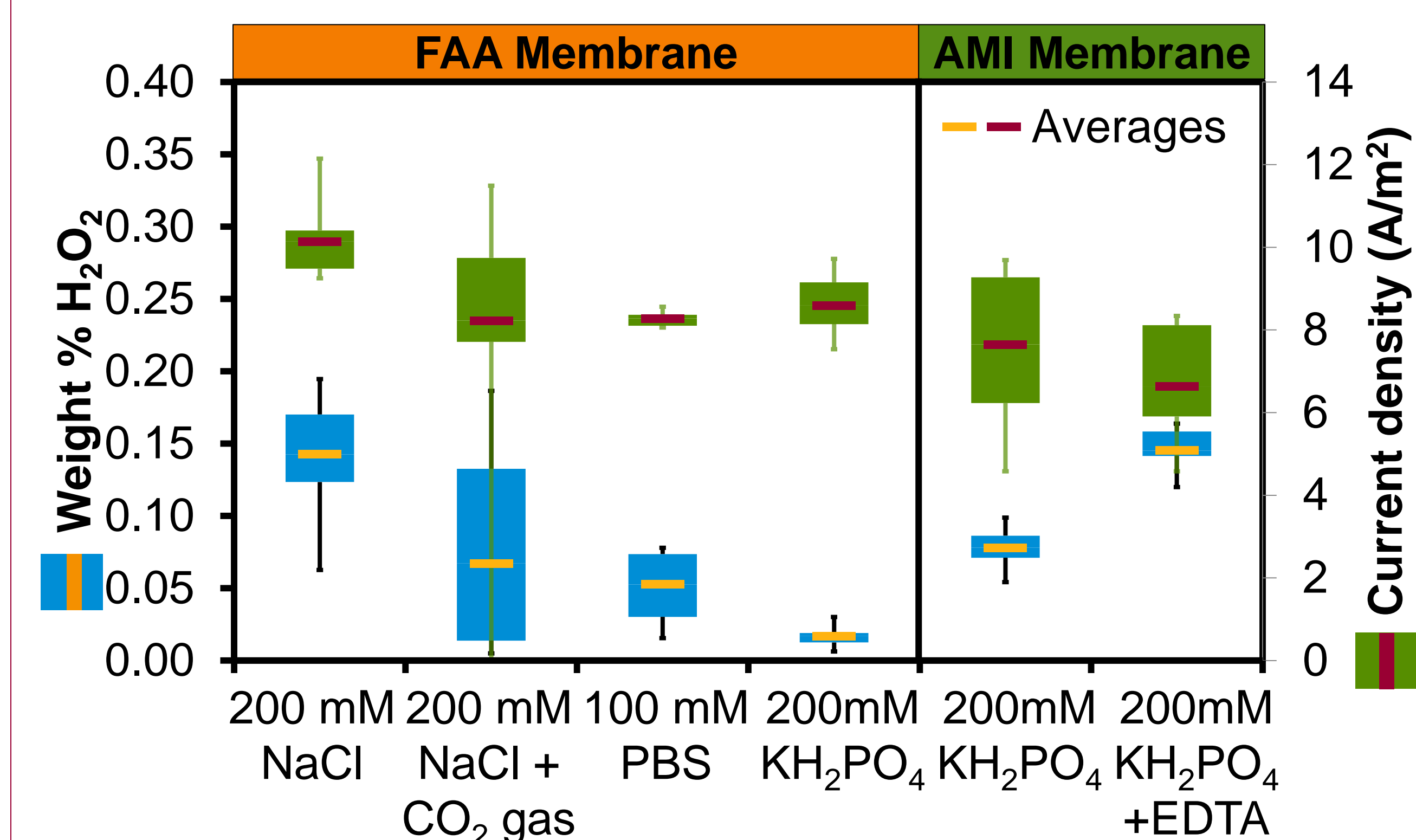
— 200 mM KH₂PO₄/AMI — 100 mM PBS/FAA — 200 mM NaCl/FAA

The catholyte/membrane combinations have little effect on the potential losses in the cell. Our MEC operated at 8-10 A/m², requiring a potential input of 0.5-0.7 V.



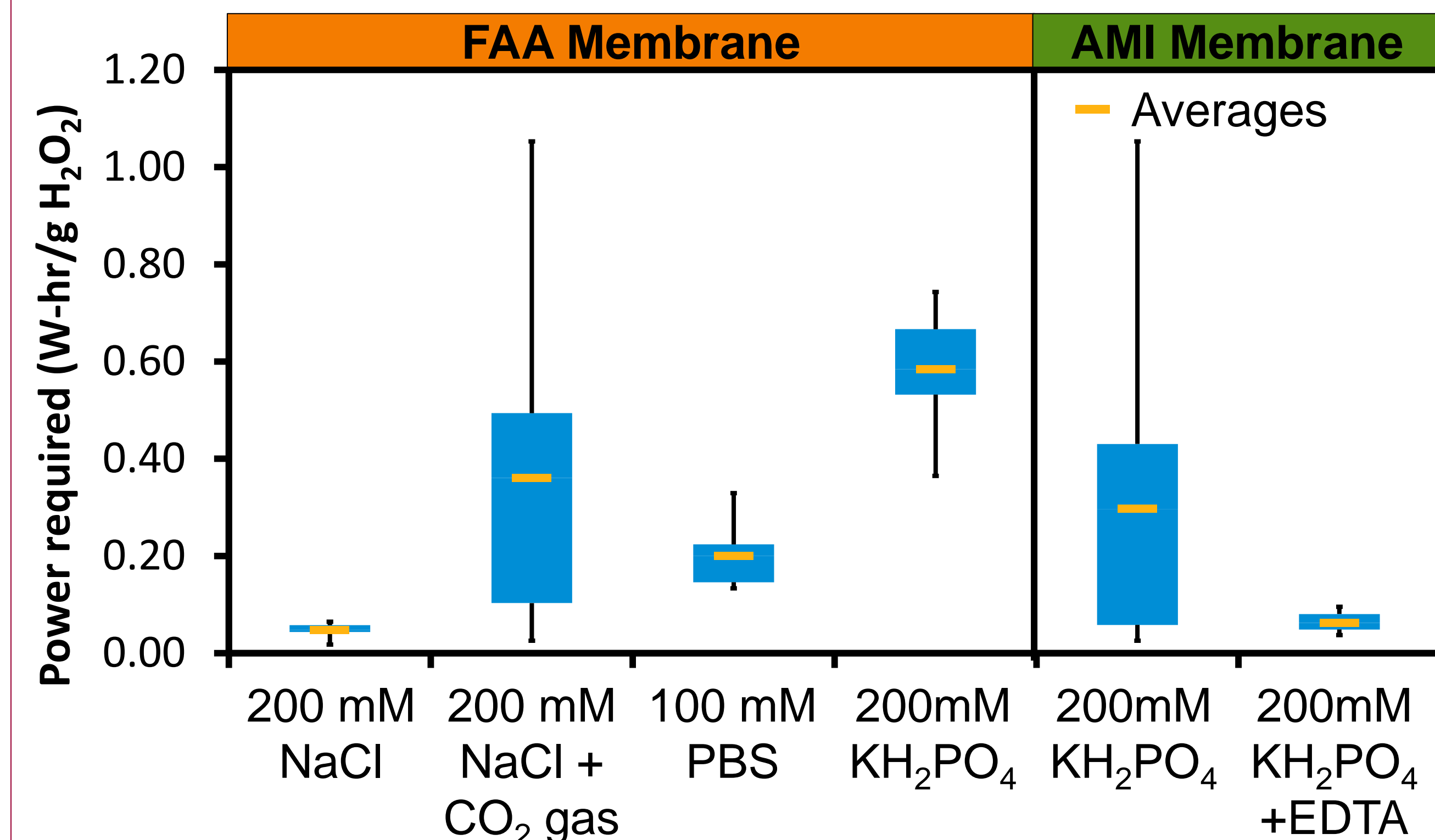
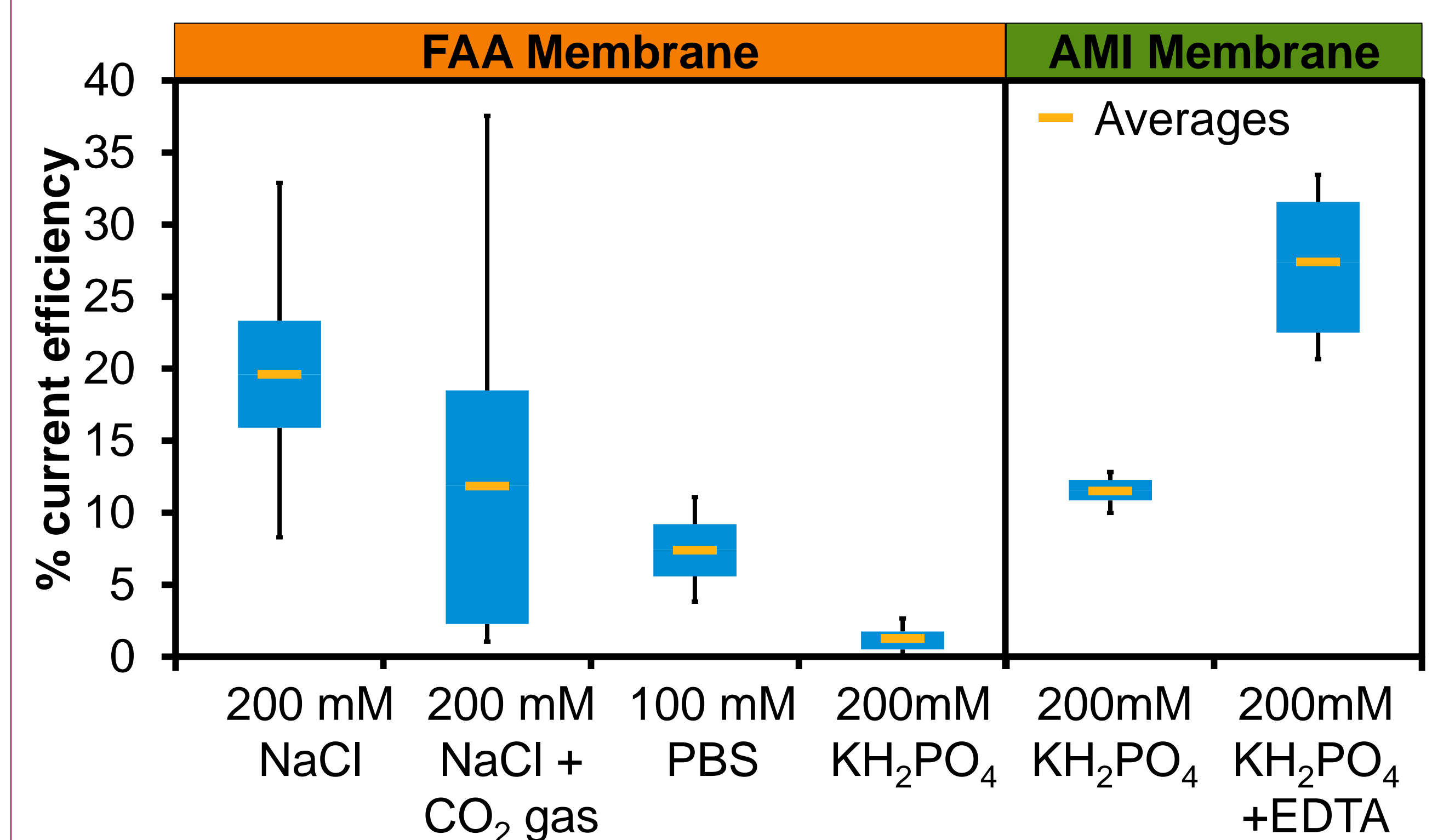
(Above) The cell operated for two months total. Continuous operations are achieved with the AMI membrane, not the FAA. The FAA membrane experienced several ruptures due to H₂O₂ deteriorating of the membrane (left).

Our MEC continuously produced more H₂O₂...



Cathode pH ranged between 10.5 -12.5 regardless of electrolyte. Acidic and buffering electrolytes did not improve H₂O₂ production.

with little power input.



When buffers are present, the MEC experiences decreased current efficiencies and increased power input, in part due to increased cell death from membrane ruptures and peroxide-based byproduct production. However, EDTA improves current and power efficiencies.

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